

# Appendix A

FPC-DE FILE: XXX-XXXX Training Program	OPERATOR TRAINING PROGRAM (RVCM REDUCTION)	Page 1 of 1 <b>CONFIDENTIAL</b>
--	---	------------------------------------

**1.0 Scope:**

1. The purpose of the Operator Training Program (RVCM Reduction) is to reduce batch to batch variation within the reactor stripping operation in an effort to achieve consistent, enhanced levels of RVCM reduction. [REDACTED]
2. The evaluation of day-to-day operation provides data and information that is useful for continuous improvement of the stripping process and procedure upgrade.
3. A program for daily monitoring and feedback is outlined to routinely evaluate and update stripping procedures and operator training for enhanced RVCM reduction.

**2.0 Training Plan:**

1. Prepare an initial Power Point training module based on existing procedures and information.
2. Schedule all qualified stripping operators to attend training sessions conducted by a qualified individual knowledgeable in the stripping process.
3. The area Process Engineer will maintain a daily log of batches that exceed a RVCM concentration limit [REDACTED]. The log shall include analysis of batch data as to the probable reason for the RVCM level.
4. The Process Engineer will utilize data to provide feedback to operators, supervisors and production managers at the daily production meeting to minimize batch RVCM variance.
5. The Process Engineer will utilize data to evaluate, modify and update batch stripping procedures and incorporate findings and improvements into the training module as necessary.
6. Incorporate the training module in site's master training plan for annual refresher training of all qualified stripping operators.
7. Include the training module as part of the qualification for all new stripping operators.

**3.0 Attachments:**

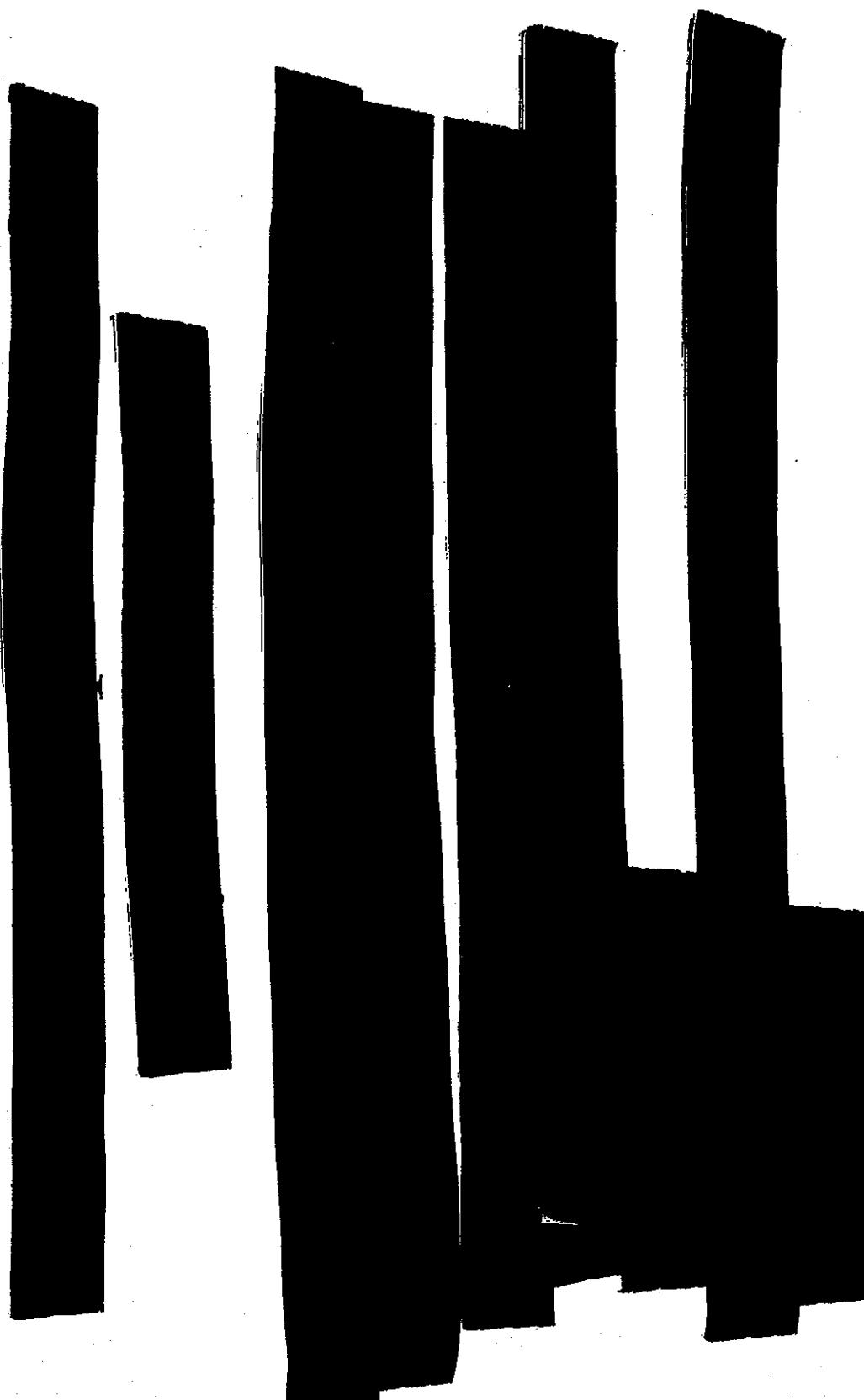
1. Operator Training (RVCM Reduction) module
2. Master Training Plan
3. Daily Log of Batches for E2 Plant

# In Reactor Batch Stripping of PVC Dispersion Resin Latex

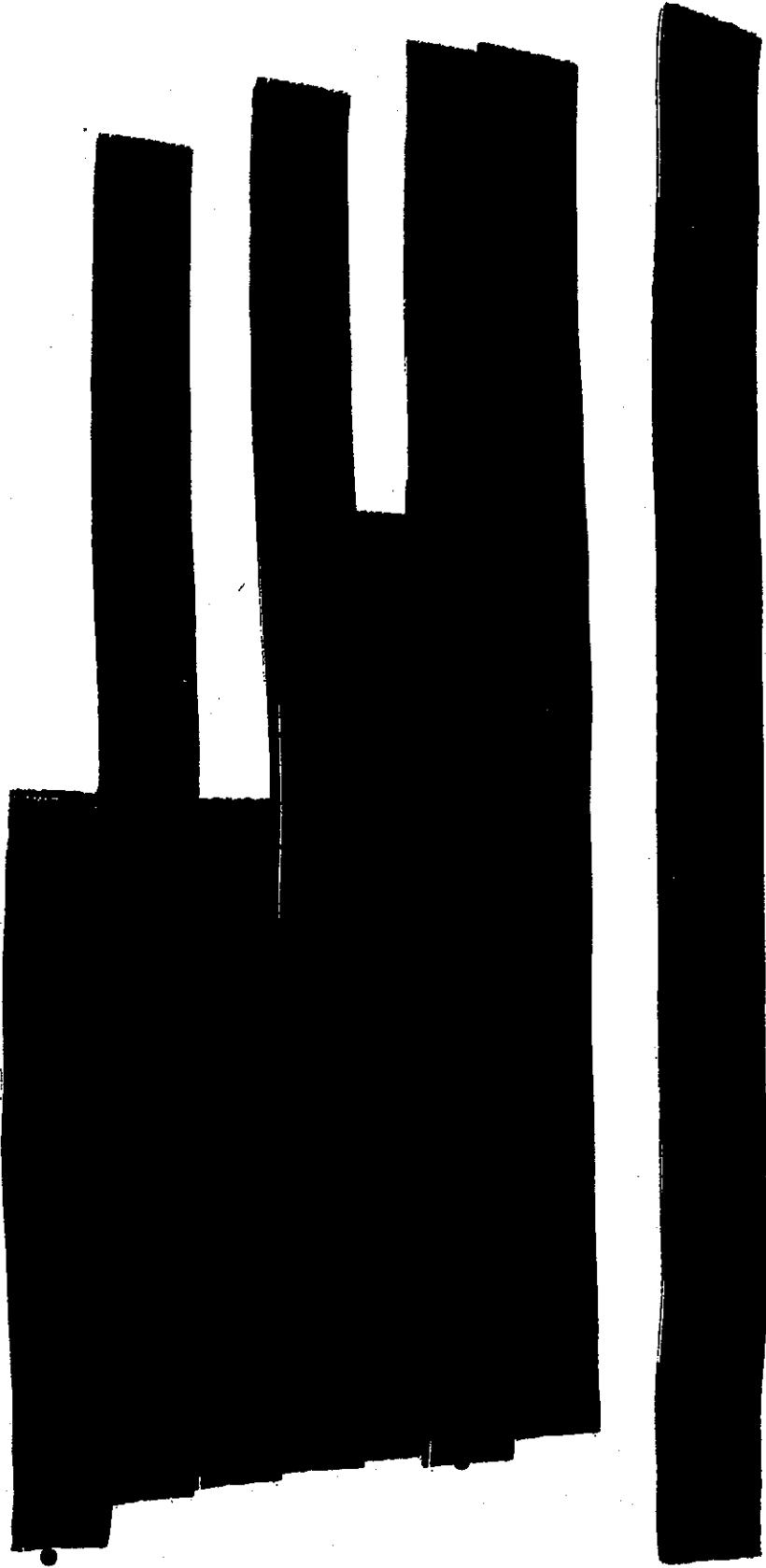
Stripping Operator Training Module

CONFIDENTIAL

CONFIDENTIAL



CONFIDENTIAL



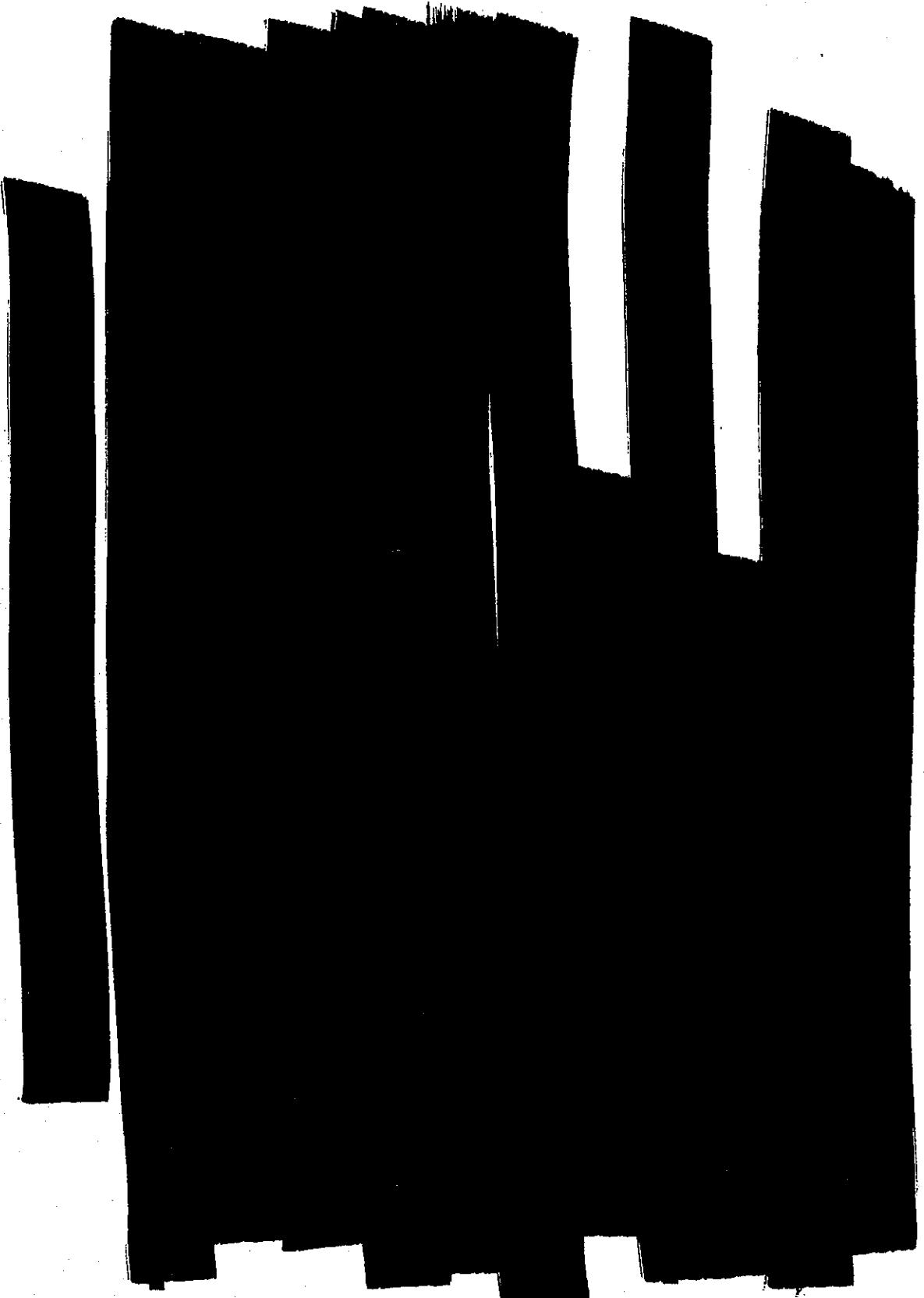
CONFIDENTIAL



CONFIDENTIAL

CONFIDENTIAL

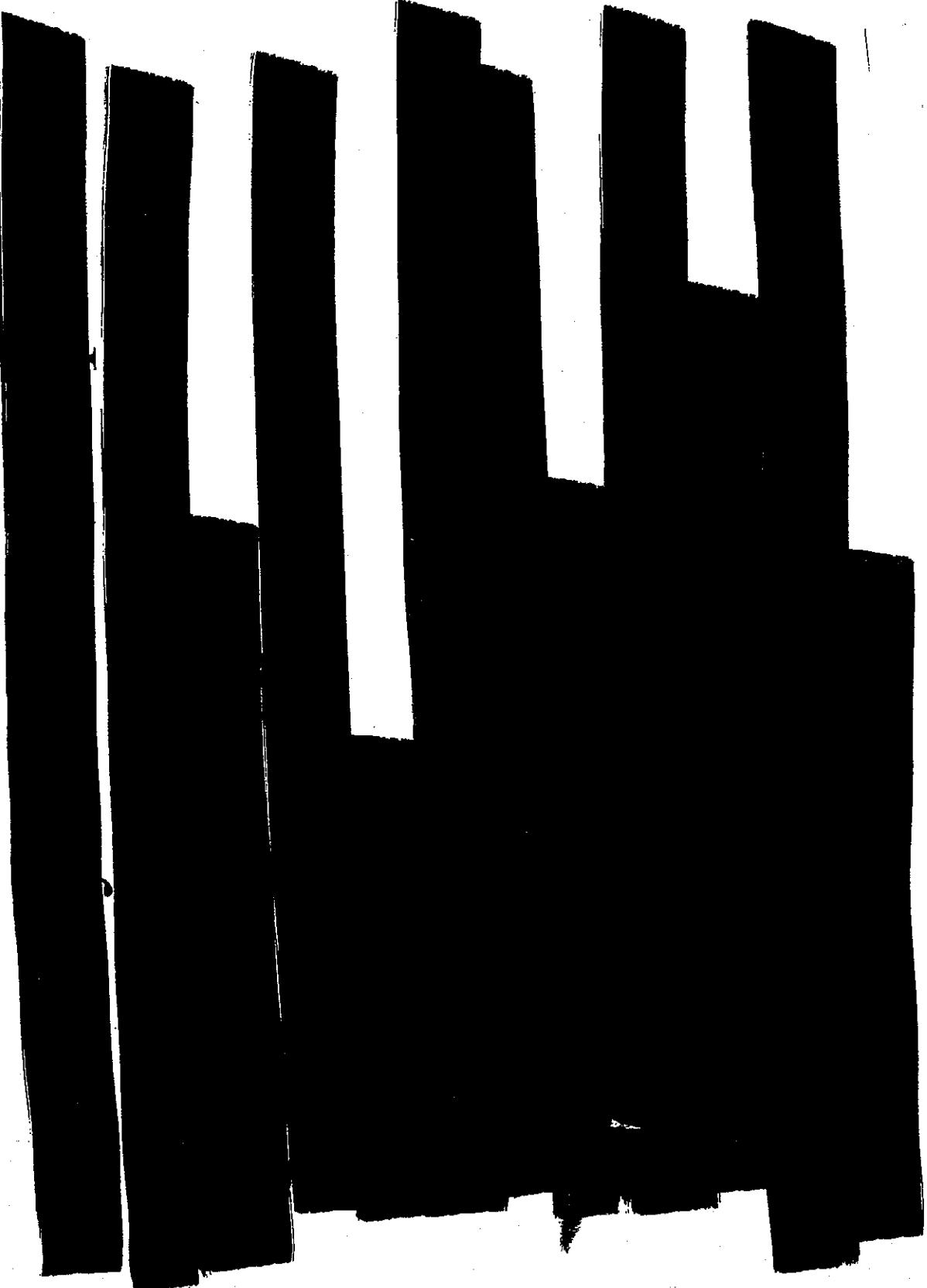
CONFIDENTIAL



CONFIDENTIAL

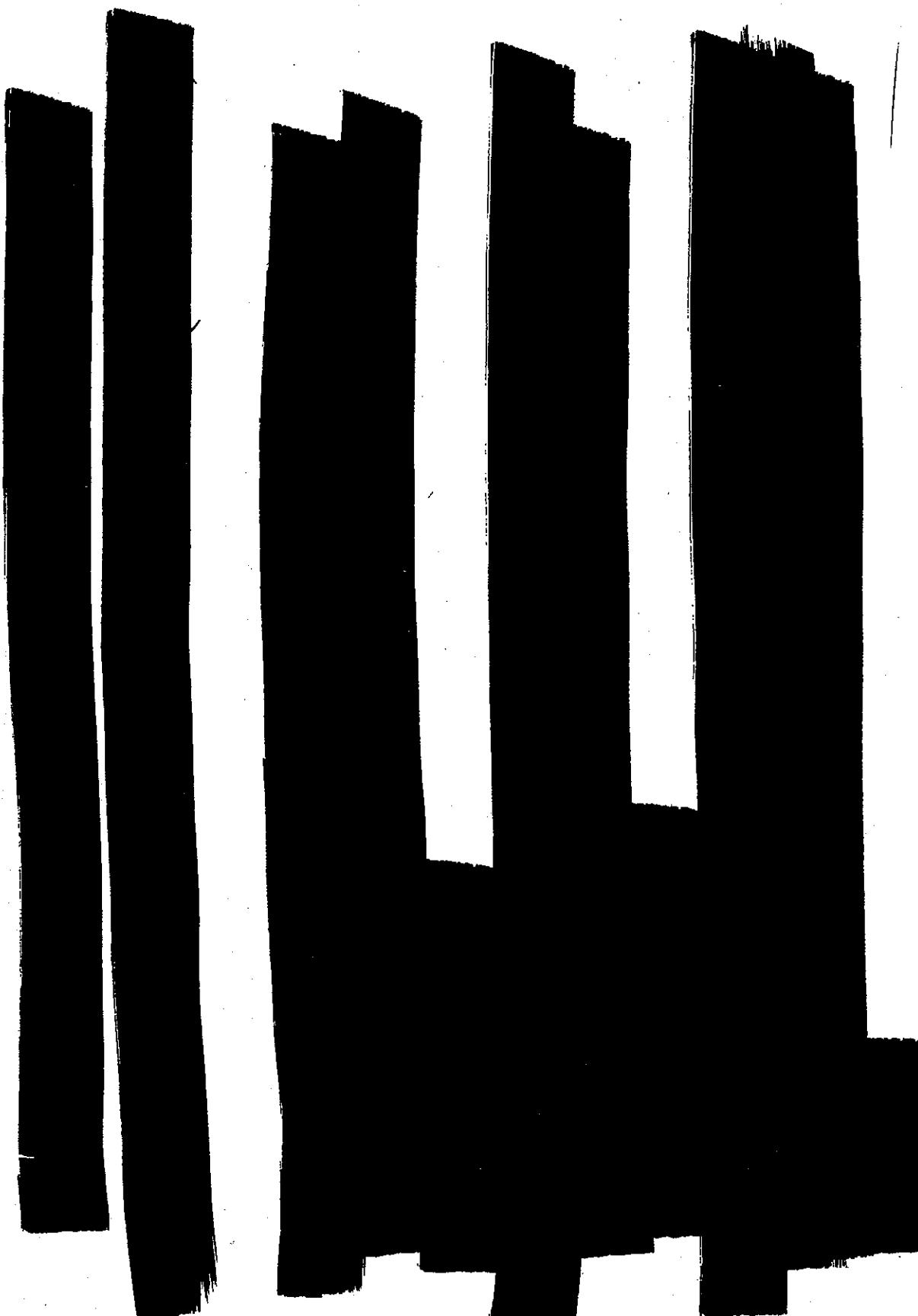


CONFIDENTIAL

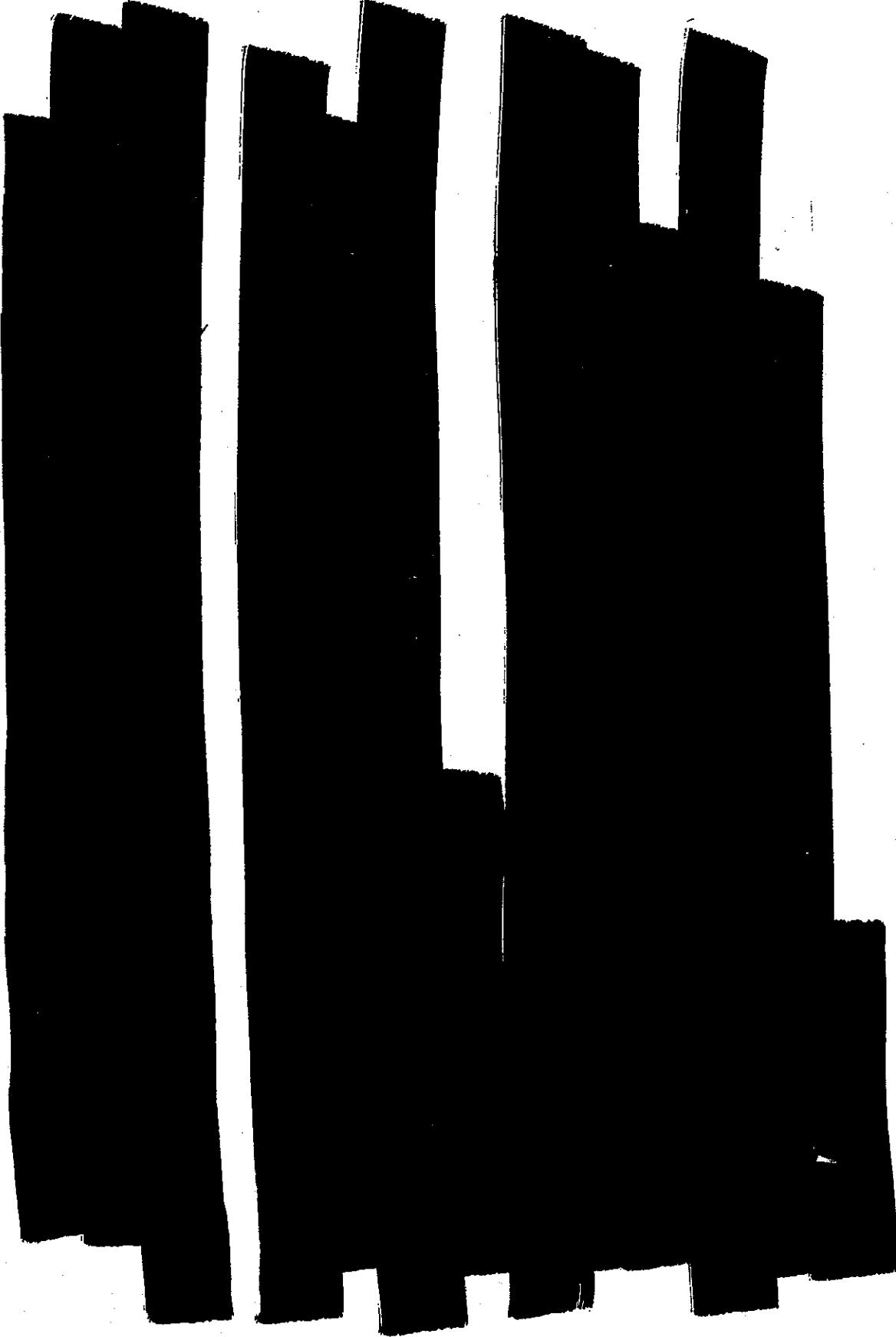


CONFIDENTIAL

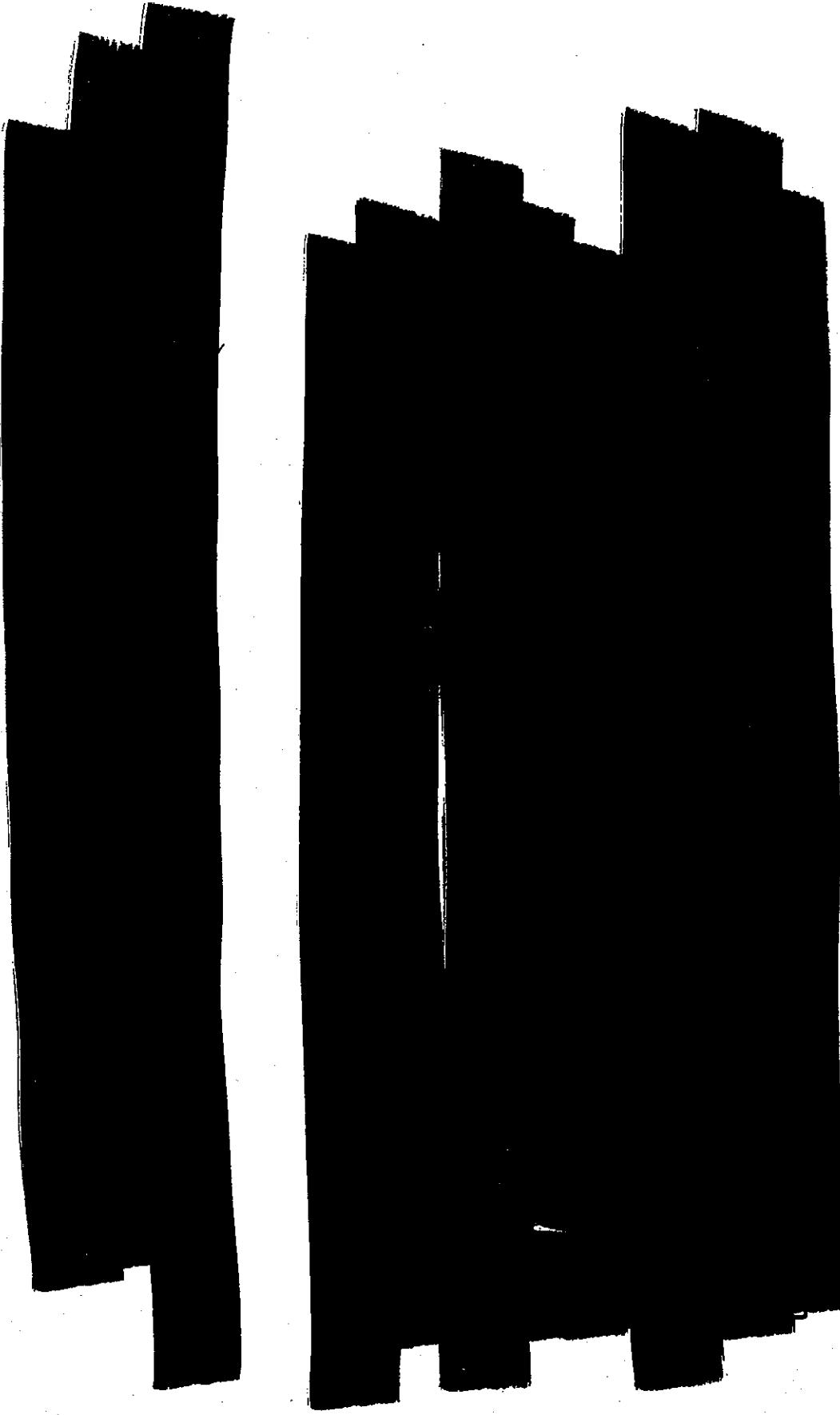
CONFIDENTIAL



CONFIDENTIAL

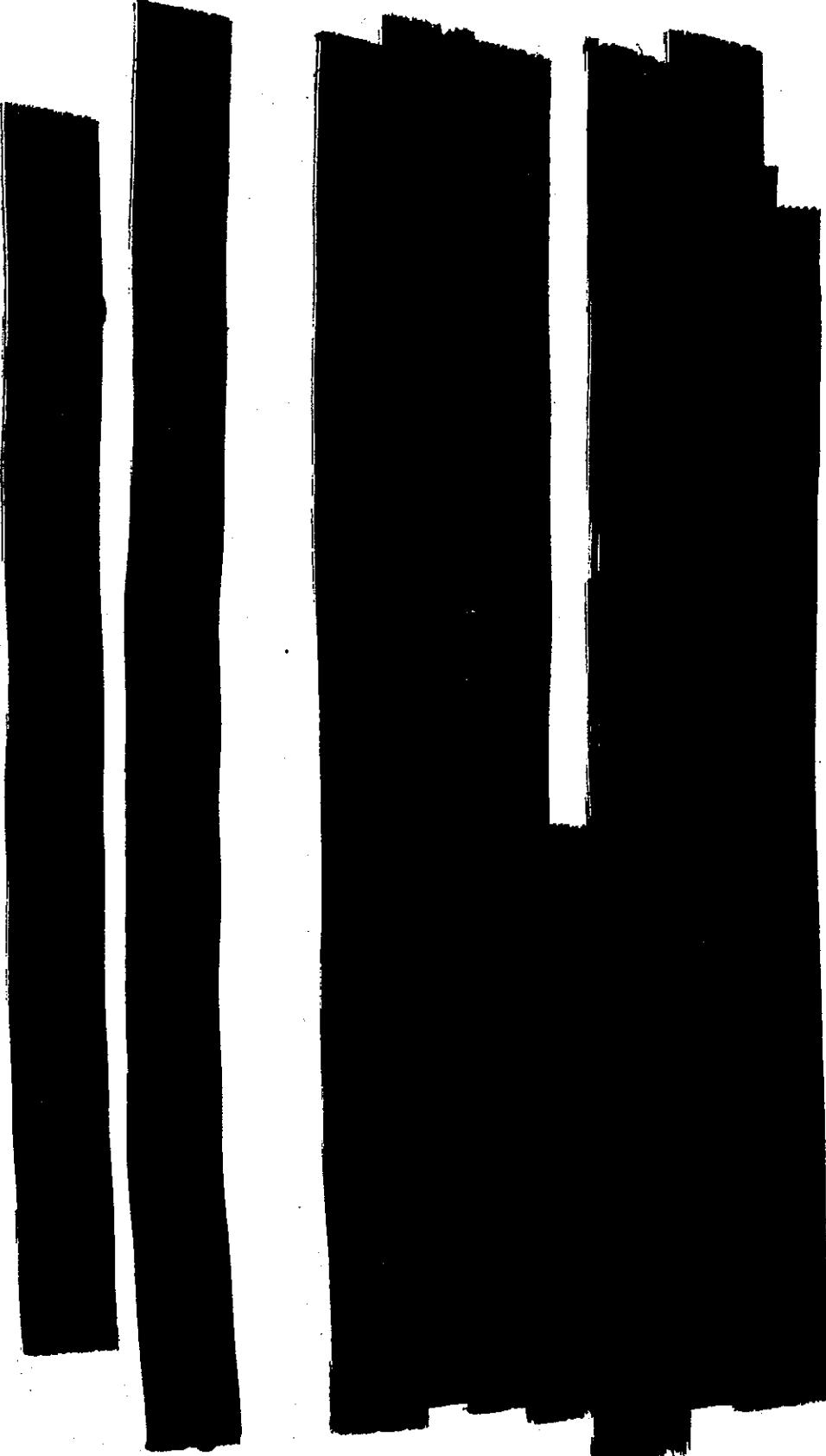


CONFIDENTIAL

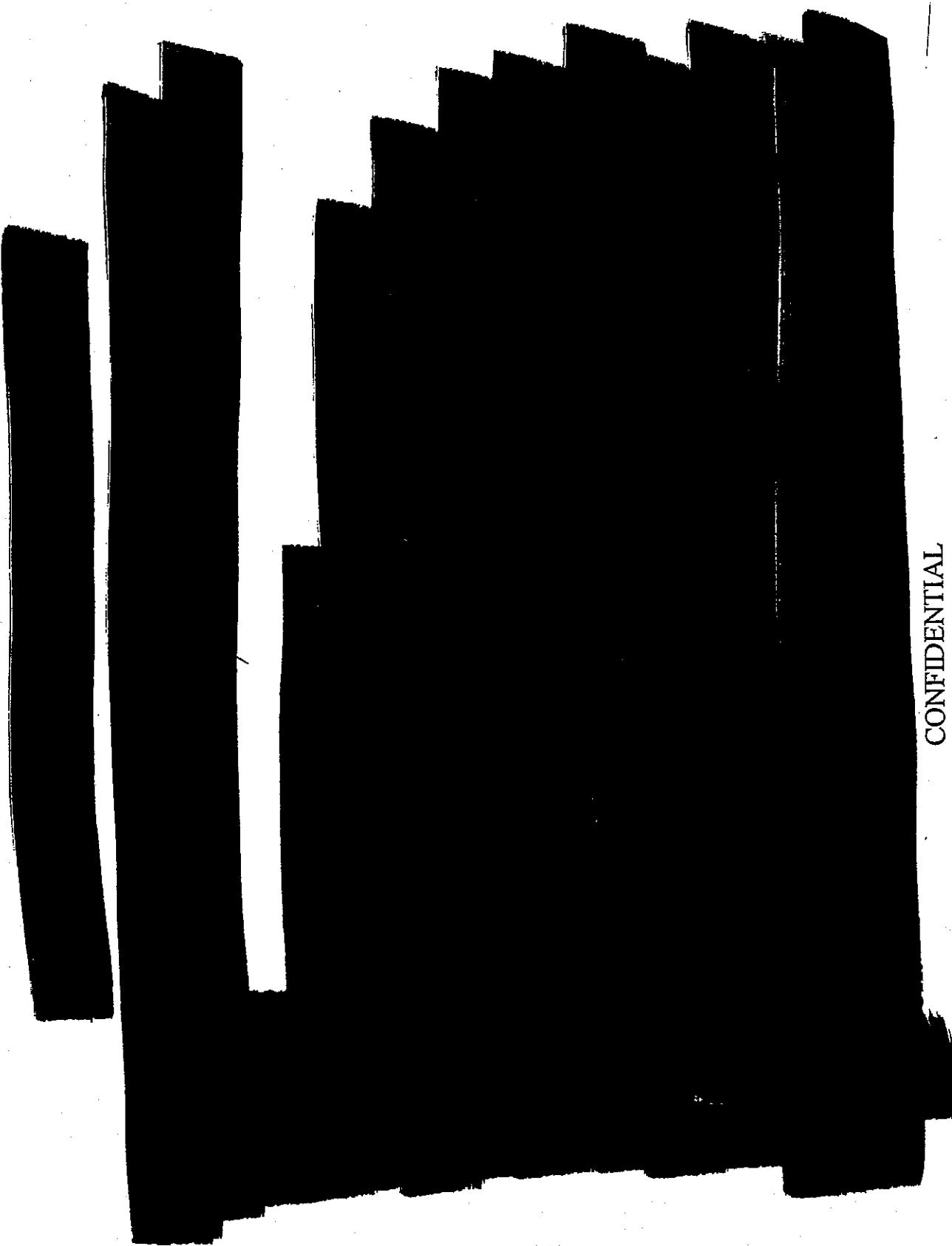


CONFIDENTIAL

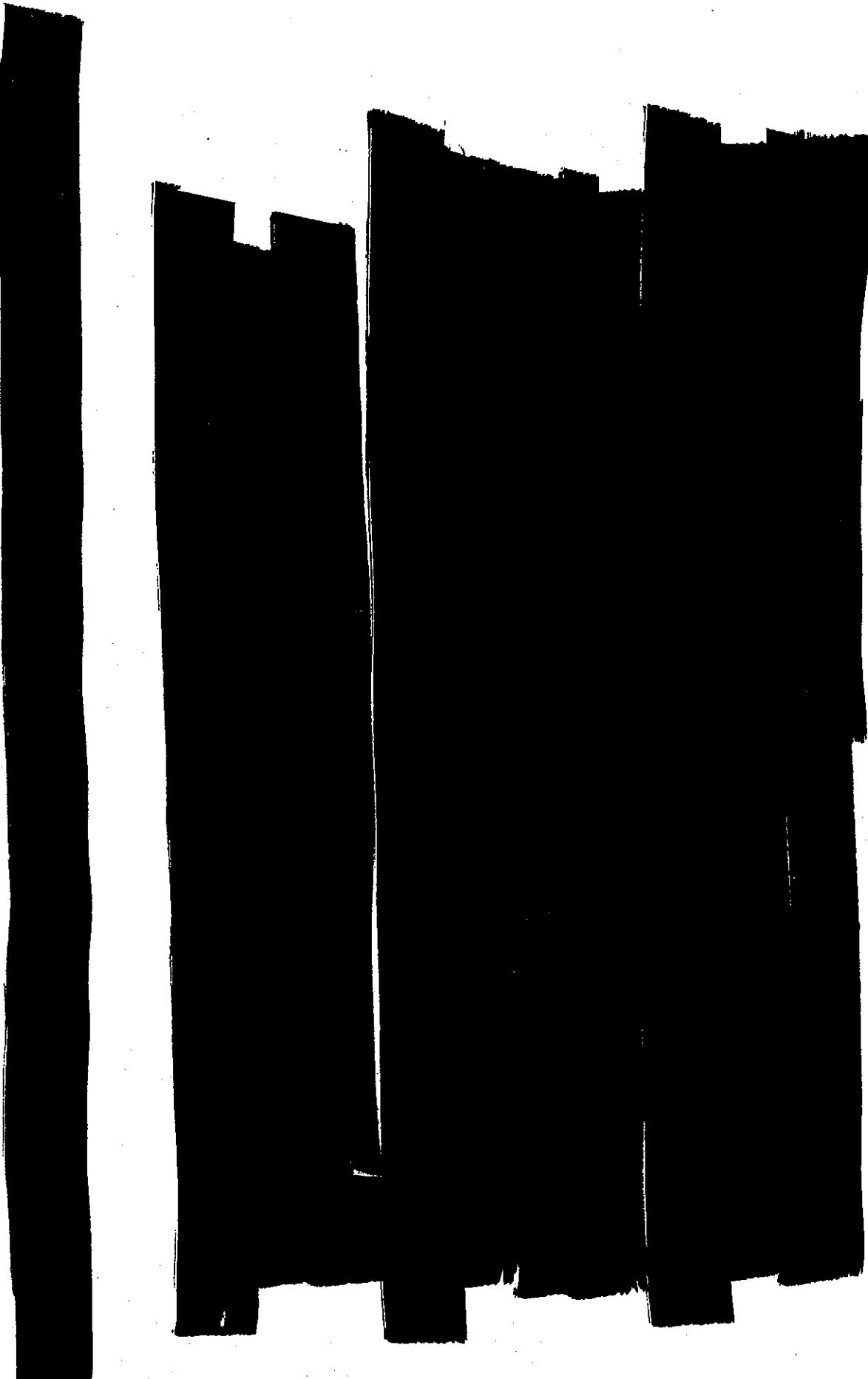
CONFIDENTIAL



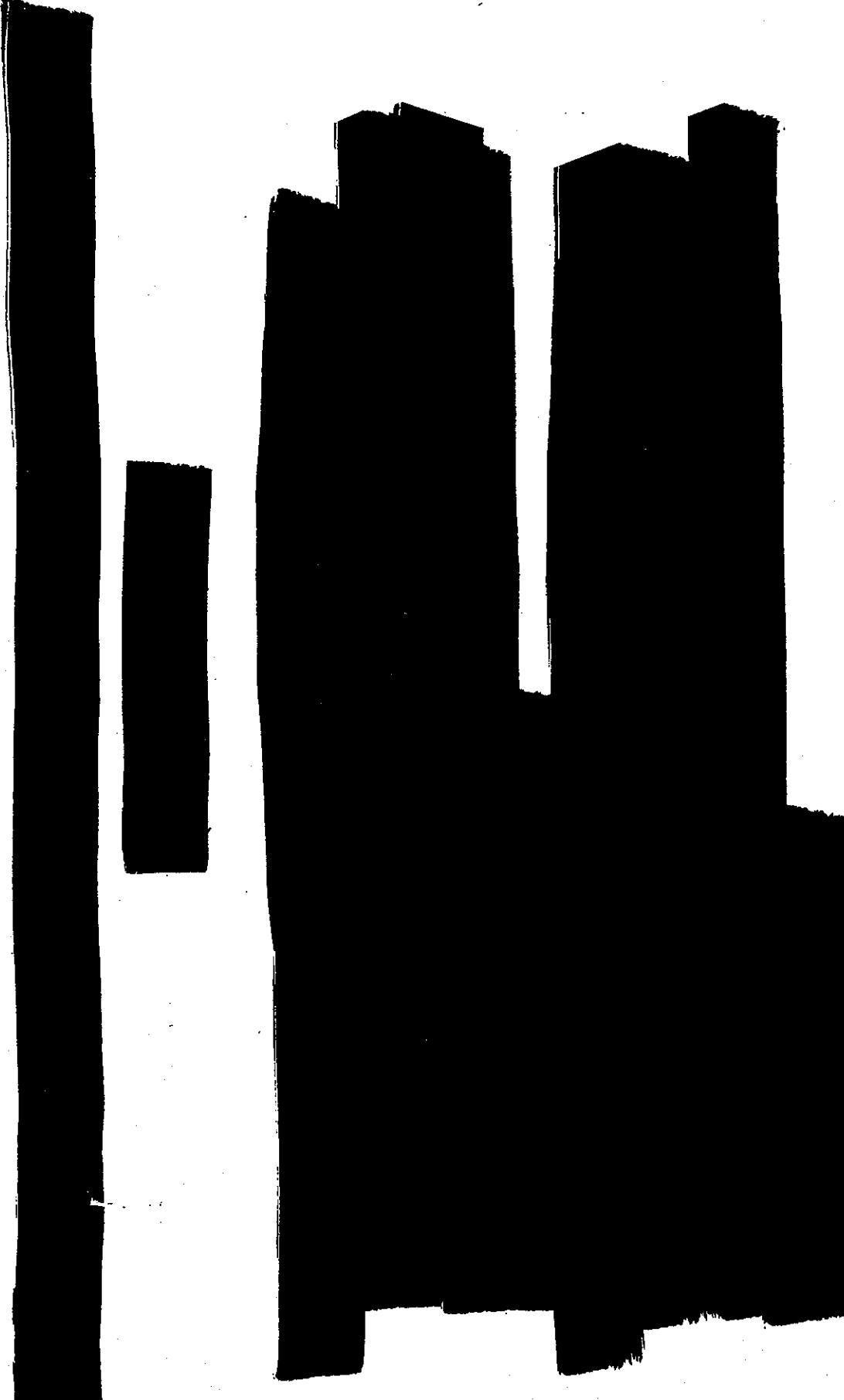
CONFIDENTIAL



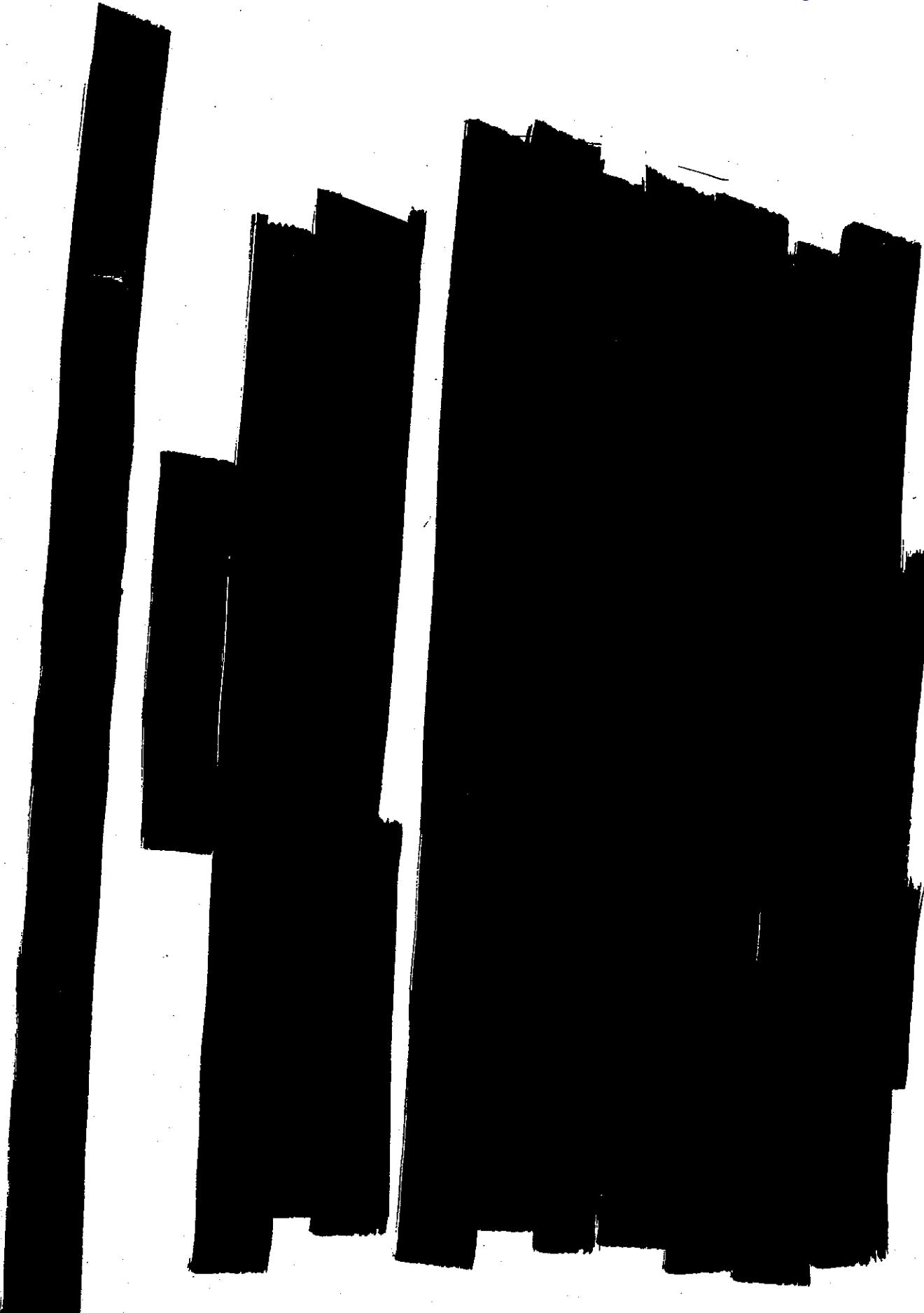
CONFIDENTIAL



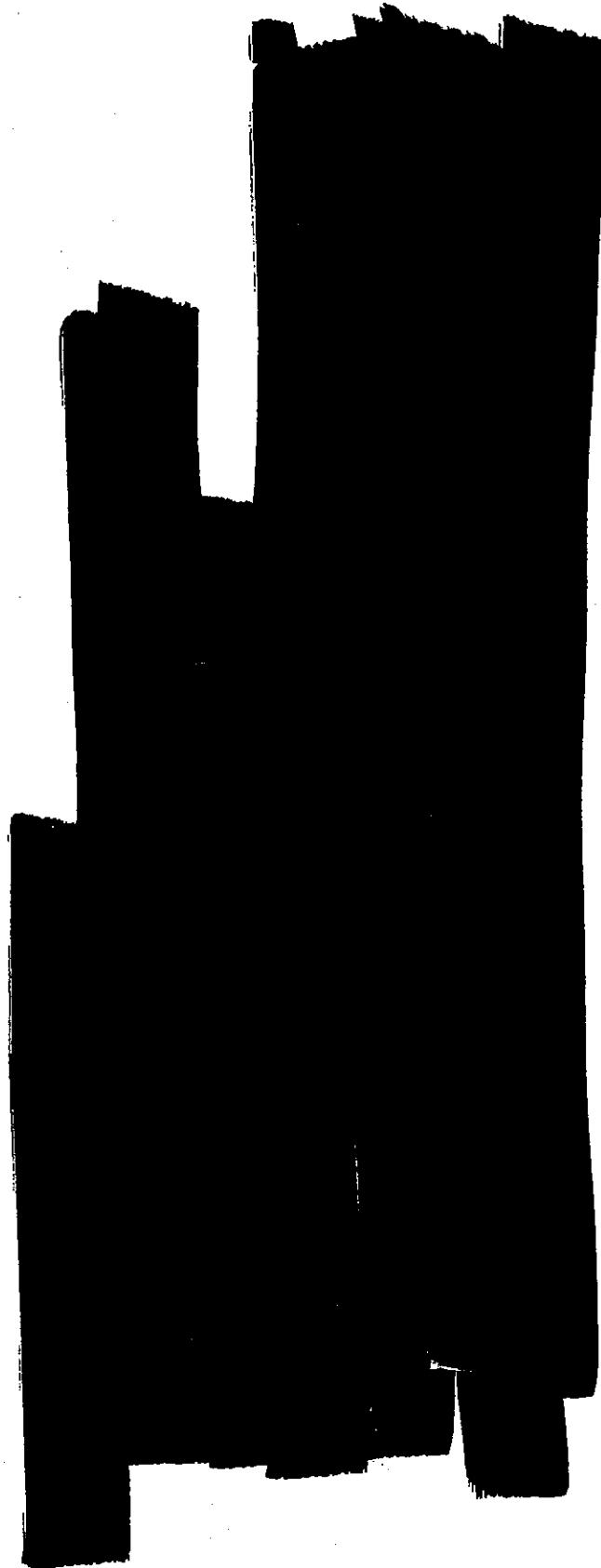
CONFIDENTIAL



CONFIDENTIAL



# Summary

A large black rectangular redaction box covers the central portion of the page, obscuring several paragraphs of text that would normally be present here.

CONFIDENTIAL

CONFIDENTIAL

**Month=Required**      **Date - Indicates Training Completed**  
**Training Department:** Operations  
**Division:** FPC-DE

Prepared By

Approved By: \_\_\_\_\_

## High RVC M Log - E2 Plant